Memo

To: Vic Forte, VP Operations

Norphlet Chemical, Inc.

From: James Felton, President

Felton Environmental Services, Inc.

Re: Safety and Environmental Issues

Date: September 25, 2008

This memo is written in response to your phone call of September 23, 2008 in which you said to stop any work that Felton Environmental Services, Inc. is providing for Norphlet Chemical Inc. Due to this, I am sending you this memo to assist you in maintaining compliance with applicable regulations. I have included attachments with information regarding regulatory submittals and issues. The attachments do not list all of the requirements to maintain compliance so you will want to research them yourself. Another source would be Ray Hahn with Jones Hamilton. He has been helpful and knowledgeable. Please look over the attachments and feel free to call me anytime. As we have talked, I know that you are aware that there are environmental and safety issues, reports, and deadlines in the near future. These include submittals to ADEQ, EPA, Homeland Security, DOT, and ADEM. Please Call the Department of Homeland Security as they can assist you in transferring contact and submittal responsibilities to you. They can be reached at 866-323-2957. The Security Vulnerability Analysis is due by December. You may want to contact all of the other regulatory agencies and provide status reports to them. I hope that Norphlet Chemical, Inc. does prosper and maintains regulatory compliance. If there is anything that I can do for you in the future please call.

Annual EHS&S Requirements Norphlet Plant

Requirement	Responsible	Complete by	Submit to
	Person		

		······································	
	Storm Wate	er	
Annual monitoring		July 25	ADEQ
Annual Comprehensive Site Compliance Evaluation		December 31	File
Annual Training		December 31	File
Periodic Visual Site Inspections		As prescribed in SWPPP	File
Annual Fee		As billed	ADEQ
	Wastewate	r	
TBD			
	Waste		
Inspection of Hazardous Waste Storage Areas		At least weekly	File
Hazardous Waste Monitoring and Inspection Fee		January 1	ADEQ
Annual Hazardous Waste Generator Report		March 1	ADEQ
The Remedial Action Trust Fund Fee (Superfund Fee)		July 1	ADEQ
Annual Waste Management Training		December 31	File
	Community Right-t	o-Know	
Hazardous Chemical Inventory Report (312)		March 1	SERC, Local Fire Departments, LEPC
Toxic Release Inventory Report (313)		July 1	ADEQ and US EPA
Toxic Release Inventory Report Fee		July 1	ADEQ

EHS-001

Revision: 0 Issue Date: 2/11/08

Annual EHS&S Requirements Norphlet Plant

Requirement	Responsible Person	Complete by	Submit to
	Air		
Daily recording of operating parameters		At least once every 12 hours	File
Monthly records of HF, TCE and natural gas usage		Monthly	File
Annual Emissions Inventory		March 30	File
	TSCA		
TSCA IUR Production & Site Report		Every 4 years (2010, 2014, etc.)	US EPA
	Compliance A	Audits	
Annual Environmental Compliance Audit		December 31	File
	Emergency Res	sponse	
Annual Review of Emergency Response Plan	·	December 31	File
Annual Training		December 31	File
	Transportat	tion	
DOT – Annual Registration		June 30	DOT
DOT – Tri-Annual Training		10/06	File
Security Plan Review		December 31	File
	OSHA		
OSHA 300 Log		February 1	Post/File
Annual MSDS Review		March 1	File, Distribution
Lockout/Tagout – Annual Program Review and Certification		December 31	File
Confined Space – Annual Review		December 31	File
PPE - Annual Review		December 31	File

EHS-001

Revision: 0 Issue Date: 2/11/08

Annual EHS&S Requirements Norphlet Plant

Requirement	Responsible Person	Complete by	Submit to
Respiratory Protection – Annual Review		December 31	File
Fire Prevention – Annual Review		December 31	File
Bloodborne Pathogens – Annual Review		December 31	File
Laboratory Safety – Annual Review		December 31	File
Training Plan for Following Year		December 31	File
Fire Prevention – Annual Training		December 31	File
First Aid/CPR – Bi- Annual Training		December 31 of even numbered years	File
Respiratory Protection – Annual Training & Fit Testing		December 31	File
Forklift – Reevaluation (at least every 3 years)			File
Periodic Safety Compliance Reviews			File
Annual Safety Compliance Audit	3 rd Party		File
Periodic safety Inspections of various equipment and systems		Refer to "Periodic Safety Inspection Summary"	File

EHS-001

Revision: 0 Issue Date: 2/11/08



RCRA SUBTITLE C SITE IDENTIFICATION

Arkansas Department of Environmental Quality
Hazardous Waste Division
5301 Northshore Dr.
North Little Rock, AR 72118-5317
Phone: (501) 682-0833



						- District		
	AFIN #: PERI	MIT NO.						
	MEDIA: HAZARDOUS, SUPE							
1 1 1 1	ENFORCEMENT, COMPL							
FOR STATE USE ONLY	DATE:	DATE:						
1. Installation EPA ID Number	☐ To provide initial notification (to used oil activities). ☑ To provide subsequent notificati ☐ As a component of a First RCR/☐ As a component of a Revised R X As a component of the Hazardo	rmation (Complete EPA #) Application.						
Site EPA ID Number (see instructions on page 6)	EPA ID Number: ARD001794445							
3. Site Name	Name: Norphlet Chemical, Inc.							
	Street Address: 600 MacMillan Drive							
4. Site Location Information (See Instructions on page 7) (See Instructions on page 7)	City, Town or Village: Norphlet					State: AR		
	County Name: Union					Zip Code: 71759		
	Latitude: Longit							
Site Land Type (see instructions on page 7)	Site Land Type: Private Cour	nty Distric	ot [] f	ederal [Indi	ian Municipal State Other		
North American Industry Classification System (NAICS)	A. 32512		В.					
Code(s) for the Site (see instructions on page 7)	C. D.							
	Street or P. O. Box: P. O. Box 100							
7. Site Mailing Address (see instructions on Page 7)	City, Town or Village: Norphlet			· ·	State	e: AR		
	Country: USA				Zip (Code: 71759		
8. Site Contact Person	First Name: Victor	MI: R	Las	t Name: 1	orte			
(See instructions on page 8)	Phone Number: (870) 546-2253	Phone Number: (870) 546-2253 Ext.				il: vrforte@norphletchem.com		
9. Operator and Legal Owner of the Site	A. Name of Site's Operator: Norphlet Chemical Date Became Operator (mm/dd/yyyy) 02/01/2005							
(see instructions on page 8 & 9)	Operator Type: Private County District Federal Indian Municipal State Other							
	B. Name and Address of Site≔s Legal Owner: Date Norphlet Chemical, Inc.					Date Became Owner (mm/dd/yyyy)		
	Owner Type: Private County District Federal Indian Municipal State							

		EPA ID NUMBER ARD001794445	
10. Type of Regu	lated Waste Activity		
Mark "Yes" o	r "No" for all activities: complete any additional boxes as	s instructed. (See instructions on pages 9 - 12)	
	, ,		
A. HAZARDOUS	WASTE ACTIVITIES (Complete all parts for 1 through 6		
	NERATOR OF HAZARDOUS WASTE	$\mathbf{Y} \square \mathbf{N} igotimes$ 2. TRANSPORTER OF HAZARDOUS WASTE	
	/es," choose only one of the following o, c, d, or e.	Transportation Operations	
57	0 4 4 4 2001 4 2000	For own waste only	
a. LQG	Greater than 1,000 kg/month (2,200 lbs/month) of non-acute hazardous waste; or	For commercial purposes	
□ b. SQG	100 to 1 000 km/month (220 - 2 200 the freezith)	Transfer Facility	
□ b. 5QG	100 to 1,000 kg/month (220 - 2,200 lbs/month) of non-acute hazardous waste; or	Y∭N⊠3. HAZARDOUS WASTE TREATMENT/STORAGE/ DISPOSAL STATUS	
C. CESQC	Less than 100 kg/month (220 lbs/month)	(On-Site Treatment, Storage, or Disposal subject to RCRA permitting)	
	of non-acute hazardous waste	Non-Commercial TSD Unit(s)-Own Waste(s) Only	
d. NGN	No Hazardous Waste Generated	Commercial TSD Unit(s)-Accepts Waste from Off-site	
e. CLD	(FACILITY OPERATING) No Hazardous Waste Generated	Y N № 4. RECYCLER OF HAZARDOUS WASTE (at your site)	
[] 6. CLD	(FACILITY CLOSED)	Note: A hazardous waste permit may be required for this activity.	
Y N N f. Unite	Date of Closure: d States Importer of Hazardous Waste	Y N⊠5. EXEMPT BOILER AND/OR INDUSTRIAL FURNANCI	F
		Smelting, Melting, and Refining Furnace Exemption	_
	d Waste (hazardous and radioactive) Generator isional Generator Only	Small Quantity On-Site Burner Exemption	
(One	e-Time event such as spill cleanup, etc. Include ription in Comments Section below. Also include	Y N S 6. UNDERGROUND INJECTION CONTROL	
	opriate generator status above)		
B. UNIVERSAL W	ASTE ACTIVITIES	C. USED OIL ACTIVITIES (MARK ALL BOXES THAT APPLY)	
	E QUANTITY HANDLER OF UNIVERSAL WASTE R TO .REG NO. 23 TO DETERMINE WHAT IS	Y N 1. Used Oil Transporter	
REGUI	ATED). INDICATE TYPES OF UNIVERSAL WASTE	If "Yes," mark each that applies a. Used Oil Transporter	
GENER	RATED AND/OR ACCUMULATED AT YOUR SITE. es," mark all boxes that apply):	b. Used Oil Transfer Facility	
	s, mark all boxes that apply).	c. Transporter AND Transfer Facility	
Managed		Y☐N⊠2. USED OIL PROCESSOR AND/OR RE-REFINER	
a.	Batteries	If "Yes," mark each that applies.	
	Pesticides	☐ a. Processor b. Re-refiner	
	Mercury Containing Equipment	L_ j b. Re-refiner	
===	Lamps Other (specify)	Y N 3. OFF-SPECIFICATION USED OIL BURNER	
f. 0	Other (specify)	Y N 4. USED OIL FUEL MARKETER	
g.	Other (specify)	If "Yes," mark each that applies.	
Y N 2. DEST	INATION FACILITY FOR UNIVERSAL WASTE	a. Marketer Who Directs Shipment of Off-Specification Used Oil to Off-Specification Used Oil Burner	
	E: A hazardous waste permit may be red for this activity.	b. Marketer Who First Claims the Used Oil Meets the	
, 34411		Specifications	

				EPA ID N	IUMBER	ARD00	1794445		
11. Description of Regular	ted Wastes	(page 12)							
Waste Codes for Regula	ated Hazardo	ous Wastes. I	lease list the waste	codes of the	hazardous was	tes handled	at your site	. List	
them in the order they a needed. The list of was	ire presented ite codes can	in the regula	lions (e.g. D001, D	003, F007, U	J112). Use an a	idditional pa	ge if more	spaces are	
necded. The list of was	te codes can	oc round on	page 37. (See Keg.	140, 23, 882	.01.31 - <u>201.33.</u>	'		.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
								~~~~	
2. Comments (see instruc	ctions on na	ge 13)		1					
Facility located at the fo			g-Free Oil Com	nany site					
			5 · · • • • · · • • · · ·	puny bito.					
							,		
3. 2007 Waste Generation	Totals (see	instructions	on page 13).						
Total Amount of Waste	Total A	mount of	Amount of Was		anagement	Total	Amount o	f Waste	
Generated in 2007	£ .	nipped Off- Treated On-Site in		in Met	Method Code for Waste Treated On- Site in 2007		Total Amount of Waste Received from Off-Site Sou		
(pounds)	1		2007 (pounds)	Wast			in 2007 (pounds)		
- T				2	ite iii 2007				
NA									
 CERTIFICATION. 1 c supervision in accordan- submitted. Base on my gathering the informatio aware that there are sign knowing violations. (See 	ce with a system inquiry of the information of the	stem designed ne person or p nation submit Ities for subm	I to assure that qual ersons who manag led is to the best of litting false informa	ified personice the system my knowled	nel properly gat or those person ge and belief tr	her and eva is directly re ue accurate	luate the ir esponsible and compl	formation for ete. I am	
Signature of owner, operat	tor, or an	T	Name a	nd Official	l'itle		Date Si	gned	
authorized representa			(Type or print in ink)					/уууу)	
		Victor R. F.	orte, VP Operations	S					
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. Descr	iption of Regu	lated Wastes,	Continued		T		·····	1	
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Invoice No.

\$27

Felton Environmental Services, Inc.

679 Whippoorwill Road Story, AR 71970

INVOICE

Customer Misc 8/5/2008 Name Norphlet Chemical Inc. Date Address P. O. Box 100 Order No. City Norphlet State AR ZIP 71759 Rep FOB Phone TOTAL Description Qty **Unit Price** 4,550 00 1 Professional Consulting Fees \$4,550.00 \$

Check Tax Rate(s)

SubTotal \$ 4,550.00
Shipping

Total \$ 4,550.00

Office Use Only

July 2008

We appreciate your business!

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Invoice No.

Felton Environmental Services, Inc.

679 Whippoorwill Road Story, AR 71970

INVOICE

Customer	j				Misc	1	
Name Address City Phone	Norphlet Chemical Inc. P. O. Box 100 Norphlet	State AR	ZIP 71759		Date Order No. Rep FOB	9/2/2	8008
Qty		Description	on		Unit Price		TOTAL
1	Professional Consulting F	ees			\$ 2,850.00	\$	2,850.00
		•					
					SubTotal	\$	2,850.00
i	Check			Tax Rate(s)	Shipping	Ų	۵,000.00
Comments				-	TOTAL	\$	2,850.00

August 2008

Office Use Only

We appreciate your business!

Invoice No.

833

Felton Environmental Services, Inc.

679 Whippoorwill Road Story, AR 71970

INVOICE

Customer Misc 10/1/2008 Name Norphlet Chemical Inc. Date P. O Box 100 Address Order No. City Norphiet State AR ZIP 71759 Rep Phone **FOB** Qty Description **Unit Price** TOTAL 3,450 00 1 **Professional Consulting Fees** \$3,450.00 \$

Check Tax Rate(s) SubTotal \$ 3,450.00

Total \$ 3,450.00

Total \$ 3,450.00

Office Use Only

September 2008

We appreciate your business!